



Shaft spacing should be within range given by dimensions 'W' and 'X' as shown in charts on page 4.

Position each hub on proper size shaft - Magnaloy couplings are bored to standard "push fit" tolerances, if a tight fit exists, check shaft for burrs.

Maximum benefits are obtained with hubs positioned to allow complete shaft engagement within bore. However, some equipment designs do not permit this condition - maximum shaft engagement should be utilized in any case.

Alignment - Place a straight edge (scale) at top and side of coupling. Use a .005 inch feeler gauge under scale for final inspection. This will indicate accurate parallel and angular alignment.

Magnaloy's precision machined outside surfaces permit this simple, but accurate alignment method.



Secure equipment mounts and recheck alignment for movement.

Install the insert in the coupling positioning hubs in contact with lip around outside of insert.

Before tightening set screws, run the coupling and check for separation of hubs or "creep". Recheck alignment and tighten set screws.

With the Steel Bushed/Clamp type couplings, to facilitate installation on the shaft, it may be necessary to slightly loosen the set-screw over the keystock. When securing the coupling on the shaft, first tighten the clamp bolt, then tighten the set-screw against the keystock.